NEWTECH 2020, Galati, ROMANIA

NT19
Regression Functions For Determining the Expression of Surface Roughness at Plane Grinding of Ceramic

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Abstract. The aim of the work is to determine, through mathematical modelling using regression functions, the dependency expression between the surface roughness Ra at grinding with diamond wheels of aluminum oxide ceramic (Al2O3) for plain grinding with longitudinal advance, and the values of the grinding processing.